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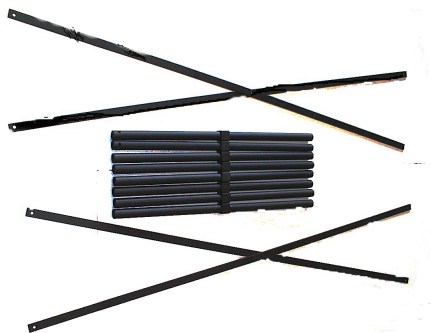
120 Cypress Road
Ocala, FL 34472

**Metalcraft
Industries, Inc.**
Significantly Better

DOUBLE STACK KIT INSTRUCTIONS

Allows two Substrate
Racks to be stacked.

Includes eight (8) leg
connectors and two (2)
"X" braces for stability.

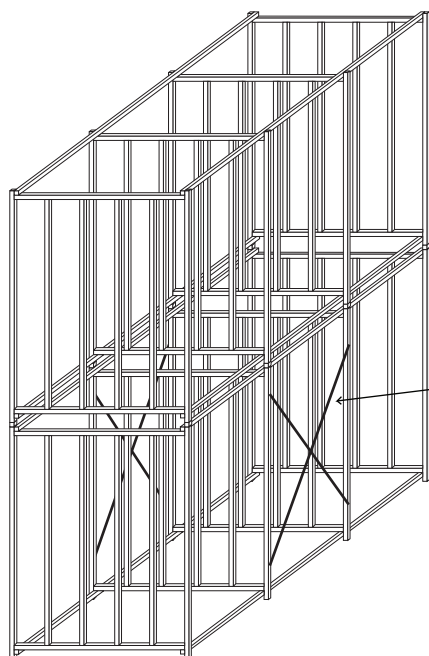
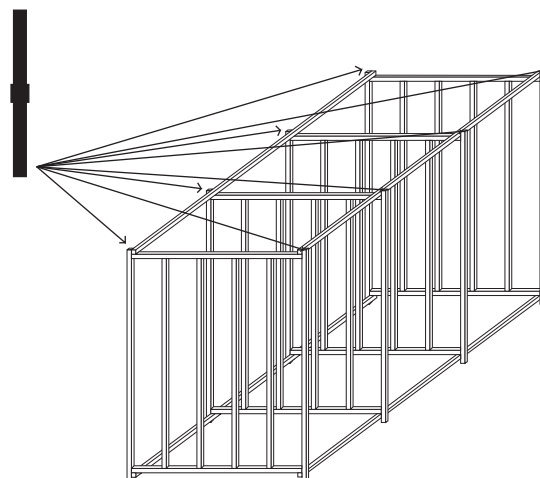


Double Stack Kit



**View of Double Stacked
Storage Racks**

1. Insert the eight (8) leg connectors into the top of your first substrate storage rack.
2. Assemble the second storage rack on top of the first one, sliding each piece onto the eight (8) leg connectors.



3. Use the included self-tapping screws to attach the X's on each side of the bottom rack after you have assembled the top one.