

# DOUBLE STACK KIT ASSEMBLY INSTRUCTIONS

MINIMUM OF TWO PEOPLE REQUIRED TO COMPLETE ASSEMBLY

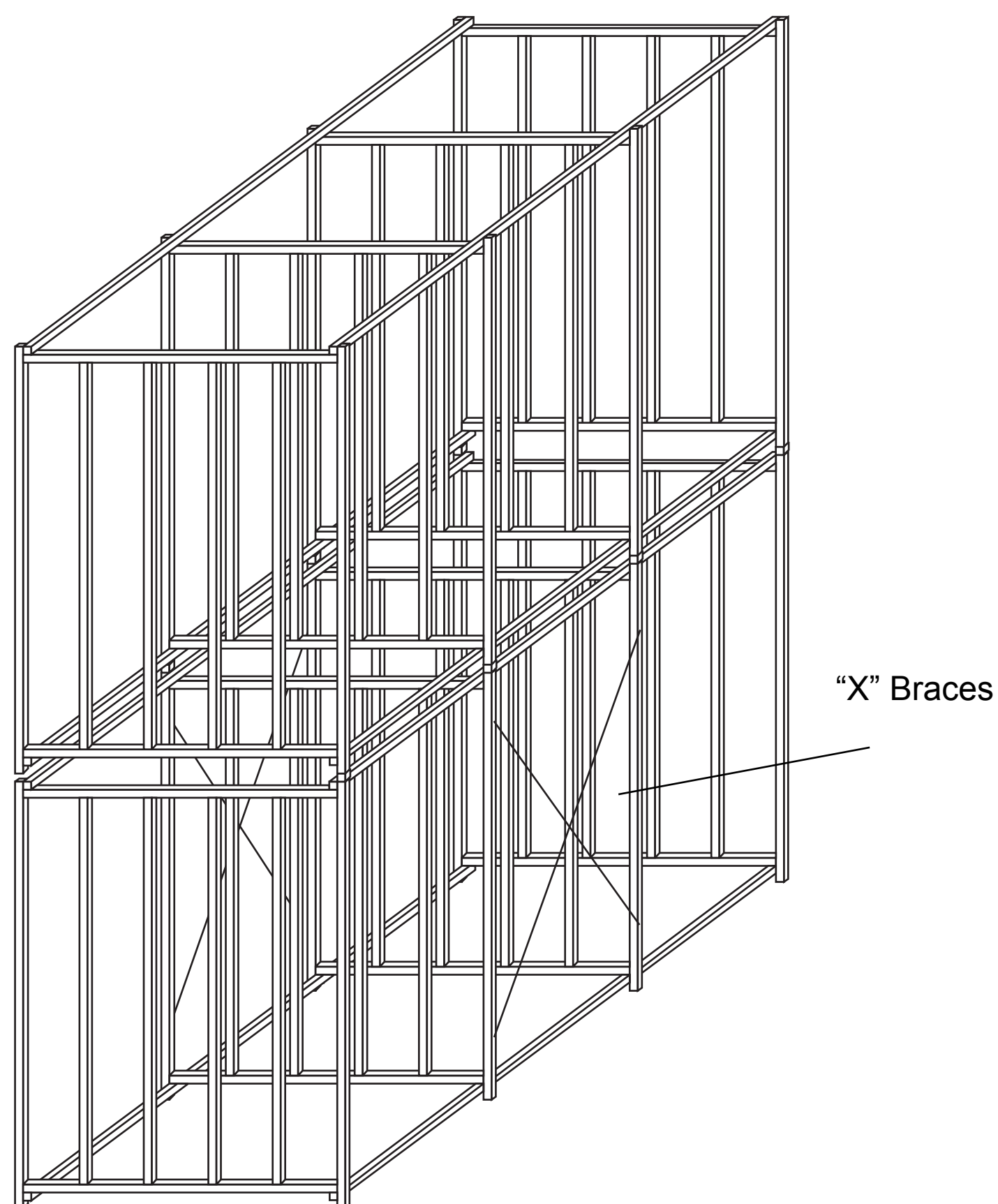
Allows two Metalcraft Substrate Racks to be stacked together

## PARTS LIST:

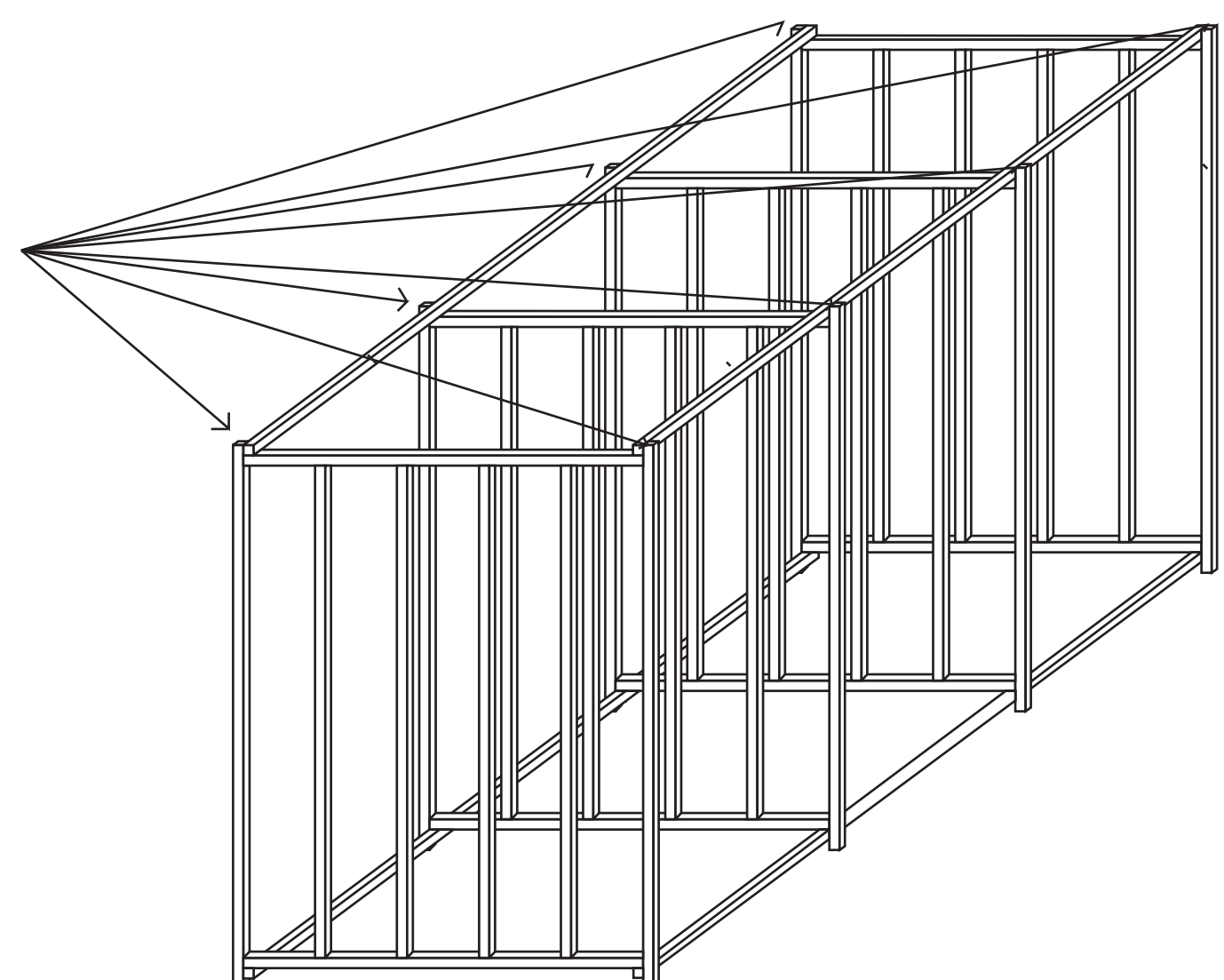
- 8 - Leg Connectors
- 2 - "X" Braces
- 4 - Bolts
- 4 - Nuts
- 8 - Self Tapping Metal Screws



View of Double Stacked  
Storage Racks



Leg Connectors



*\*Illustrations are not to scale*

1. Assemble the first storage rack.
2. Insert the (8) leg connectors into the top of the first rack.
3. Assemble the second storage rack on top of the first one, sliding each piece onto the (8) leg connectors.
4. Attach the "X" braces on each side of the bottom rack after you have assembled the top one, using self tapping screws.