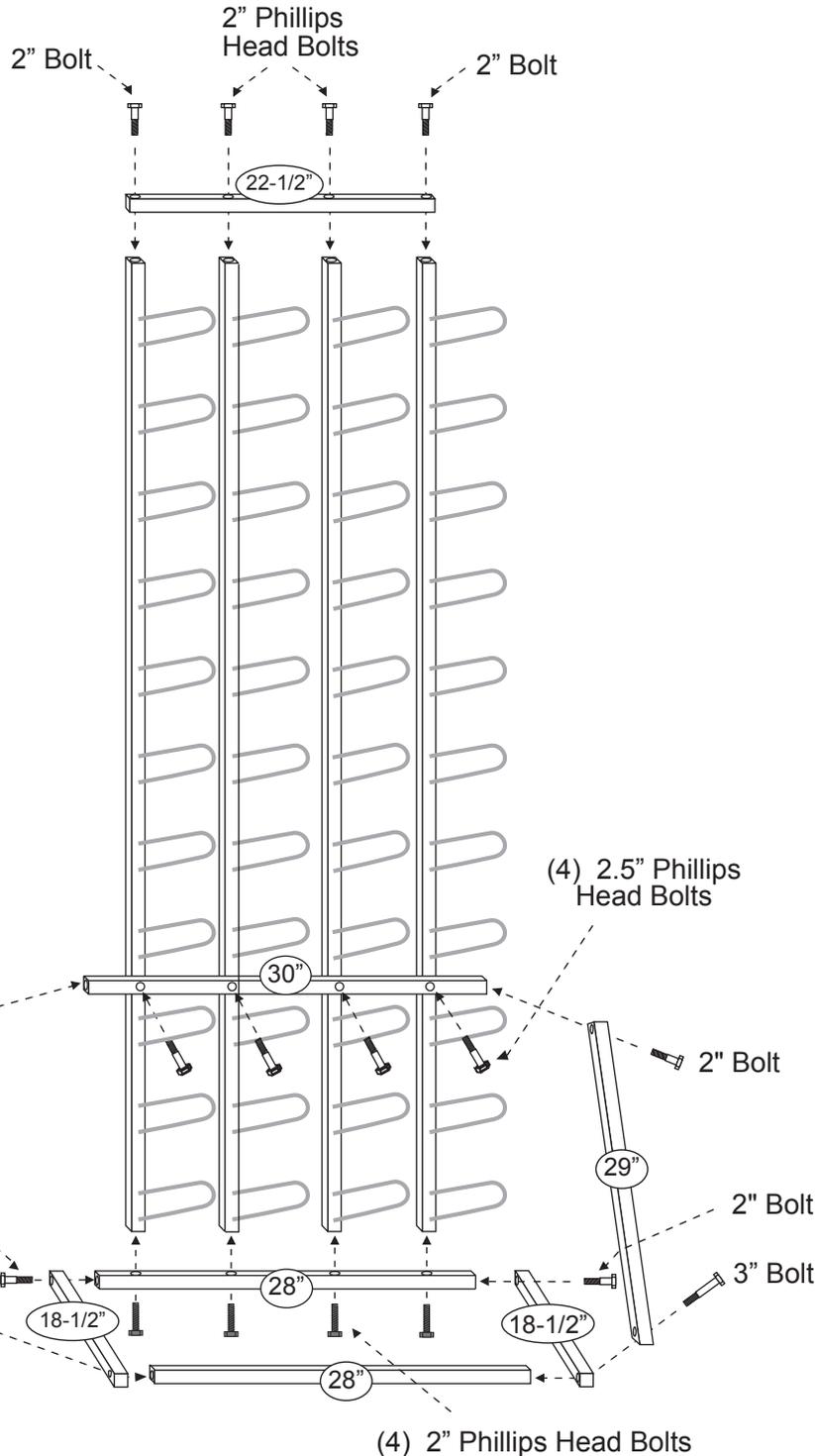


X-RCK-FSVR-44 Assembly Instructions

Revised 01/11/2013



Contact manufacturer for questions, comments or problems:

METALCRAFT INDUSTRIES, INC.
120 Cypress Road, Ocala, FL 34472
888-609-3779 Phone
352-680-3559 Fax

sales@metalcraftindustries.net

Tools needed for assembly:

1/4" Drive Socket
Shallow 1/2" Socket
1/2" Open End Wrench

Phillips Head Screwdriver
Hammer for Tapping Cap Plugs In
Measuring Tape

Parts List:

(4) 6' Loop Poles	(6) 2" Phillips Head Bolts
(1) 22.5" Bar with Cap Plugs	(6) 2" Bolts
(1) 28" Bar with Holes	(4) 2.5" Phillips Head Bolts
(1) 28" Bar without Holes	(2) 3" Bolts
(1) 30" Bar	(4) 5/16" Locking Nuts
(2) 29" Bars with Cap Plugs	(8) Cap Plugs
(2) 18.5" Bars with Cap Plugs	

Lay out parts as shown.

During assembly, leave all of the bolts and nuts loosely tightened until all of the parts are assembled and then tighten them.

Be careful not to stress the metal.

There are three (3) different lengths of bolts.

Make sure to use the proper length bolt at each connection.

Make sure the four (4) phillips head bolts are on the front side of the loop poles.

1. Start by laying out the four (4) loop poles approximately 6-1/4" apart. All loops are angled up. All loop poles are identical.
2. Attach the 22-1/2" tube to the top of the four (4) loop poles.
3. Attach the 28" tube (the one with 4 holes) to the bottom of the loop poles. The larger holes are on the bottom.
4. Attach the 30" tube to the face of the loop poles. Make sure that the phillips head bolts are installed on the front side.
5. Attach the top of the two (2) 29" tubes to the 30" tube. The end with the angle cut goes on the bottom.
6. Attach the back of the 18-1/2" tubes to the 28" tube on the base.
7. Attach the 28" tube (the one without the holes) by running the bolt through the bottom of the 29" tube and the front of the 18-1/2" tube.
8. Tighten all of the bolts so that the rack becomes rigid. Be careful not to stress the metal.
9. Install the plastic cap plugs by tapping them into the ends of all of the tubes except for the bottom ends (45 degree angle cut) of the 29" tubes.
10. Stand the unit up and check to ensure that it is rigid. If not, tighten any loose connections.